

DATASHEET

POLYESTER PET-P

The specific properties of this virgin crystalline PET make it especially suitable for the manufacture of mechanical precision parts which have to sustain high loads and/or are subject to wear.

Applications

- Load Bearings
- Rollers
- Bushings
- Guides
- Precision Parts
- Electrical Insulating Components

Availability

- Colour – Black & White
- Type – Sheets & Rods
- Regularly produced in a wide variety of thicknesses

Typical Properties

General Properties	Method	Unit	Test Result
Physical Properties			
Colour	-	-	Black/White
Density	ISO 1183-1	g/cm ²	1.39
Water Absorption:			
- After 24h immersion in water of 23°C	ISO 62	mg	0.07
- At saturation in water of 23°C	-	%	0.50
Thermal Properties			
Melting Temperature (DSC, 10°C/min)	ISO 11357 – 1/-3	°C	245
Glass Transition Temperature (DSC, 10°C/min)	ISO 11357 – 1/-2	°C	-
Thermal Conductivity at 23°C	-	W/(K.m)	0.29
Coefficient of Linear Thermal Expansion:			
- Average value between 23 and 100°C	-	W/(K.m)	60x10 ⁻⁶
- Average value between 23 and 150°C	-	W/(K.m)	80x10 ⁻⁶
- Average value above 150°C	-	W/(K.m)	-
Temperature of Deflection Under Load:			
- Method A: 1.8 MPa	ISO 75-1/-2	°C	80
Max Allowable Service Temperature in Air:			
- Continuously: for 5,000 to 20,000h	-	°C	100
Minimum Service Temperature	-	°C	-20
Flammability:			

- According to UL94 (3/6mm thickness)	-	-	HB
Mechanical Properties			
Tension Test:			
- Tensile Strength	ISO 527-1/-2	MPa	90
- Tensile Strain at Yield	ISO 527-1/-2	%	4
- Tensile Strain at Break	ISO 527-1/-2	%	15
- Tensile Modulus of Elasticity	ISO 527-1/-2	MPa	3500
Flexural Test:			
- Flexural Strength	ISO 178	MPa	135
- Flexural Modulus of Elasticity	ISO 178	MPa	3300
Compression Test:			
- Compressive Stress @ 1/2/5% Nominal Strain	ISO 604	MPa	33/64/107
Charpy Impact Strength - Unnotched	ISO 179-1-1eU	kJ/m ²	50
Charpy Impact Strength - Notched	ISO 179-1-1eU	kJ/m ²	2
Rockwell Hardness	ISO 2039-2	-	96
Dynamic Coefficient of Friction	ISO 7148-2(15)	-	0.15-0.25
Wear Rate	ISO 7148-2(15)	Um/km	3
Electrical Properties			
Electric Strength	EC 60243-1	kV/mm	22
Volume Resistivity	IEC 60093	Ohm.cm	>10E14
Surface Resistivity	IEC 60093	Ohm	>10E 13
Relative Permittivity – at 1MHz	IEC 60250	-	3.20
Dielectric Dissipation Factor – at 1 MHz	IEC 60250	-	0.014